

DEPARTMENT OF TRANSPORTATION
 DIVISION OF ENGINEERING SERVICES
 MATERIALS ENGINEERING AND TESTING SERVICES
 OFFICE OF STRUCTURAL MATERIALS
 QUALITY ASSESSMENT AND MANAGEMENT BRANCH
 5900 FOLSOM BOULEVARD
 SACRAMENTO, CA 95819-4612
 PHONE (916) 227-7266
 FAX (916) 227-7117



*Serious drought.
 Help save water!*

The following Fabricators have successfully completed the Department's Facility Audit for the material below:

Structural Precast Concrete			
Producer	Products	Exemption	Expiration*
Clark Pacific, Woodland, CA	Section 51 Wall Panel		9/2012
Confab, Lathrop, CA	Section 51, Concrete Structures	In-house Welding Excluded	6/2016
Confab, Shafter, CA	Section 51, Concrete Structures	In-house Welding Excluded	5/2016
Coreslab Structures (L.A.) Inc., Perris, CA	Section 51, Concrete Structures	In-house Welding Excluded	8/2017
Hanson Pipe & Precast, Florin, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	12/2013
Hanson Pipe & Precast, Lockeford, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	8/2013
Harper Precast, Salt Lake City, UT	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	8/2017
Jensen Precast, Lockeford, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	7/2015
Jensen Precast, Fontana, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	7/2017

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** Fabricator Facility Audit Lists are intended to be part of the Department's Quality Assurance program. When an entity other than the Department is performing Quality Assurance, and per Deputy Directive 23 Revision 1 (DD-23-R1), this entity is responsible for its own quality assurance program to ensure project components comply with Caltrans policies, standards, procedures, and best practices.

Questions regarding these Department Audits can be directed to:

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*"Provide a safe, sustainable, integrated and efficient transportation system
 to enhance California's economy and livability"*

Updated: 4/17/2015-NC

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Kie-Con, Antioch, CA	Section 49, Piling Section 51, Concrete Structures		4/2016
KriStar, Windsor, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	4/2014
Mid-State Precast L.P., Corcoran, CA	Section 51, Concrete Structures	In-house Welding Excluded	5/2015
Oldcastle Precast (Hemlock Ave), Fontana, CA	Section 49, Piling	In-house Welding Excluded	5/2015
Oldcastle Precast, Pleasanton, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	12/2017
Oldcastle Precast, San Diego, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	10/2017
Oldcastle Precast, Stockton, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	4/2017
Oldcastle, Perris, CA	Section 49, Piling Section 51, Concrete Structures	In-house Welding Excluded	10/2016
Pomeroy Corporation, South Perris, CA	Section 49, Piling Section 51, Concrete Structures		4/2013
Precon Products, Simi Valley, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	5/2015

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ProCast Products, Inc, Highland, CA	Section 51, Concrete Structures	In-house Welding	4/2015
Rialto Concrete Products, Rialto, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	2/2015
Surecast West, Redlands, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	4/2017
Thompson Pipegroup, Rialto, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	4/2015
Universal Precast Concrete, Inc., Redding, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	5/2016
US Concrete Precast Group, Lathrop, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	9/2014
US Concrete Precast Group, Pleasanton, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	12/2014
US Concrete Precast Group, San Diego, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	1/2014

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The following Fabricators have successfully completed the Department's Facility Audit for the material below:

Welded Steel for Overhead Sign Structures		
Producer	AISC Quality Certification Program*	Expiration **
JV Driver Fabricators, Inc., Phoenix, AZ (Formerly Arizona Structure Technologies, Inc)	Yes – STD, SBR, MBR	11/2014
MetalWorks, Oroville, CA	Yes – SBR	6/2017
Stinger Welding, Inc, Coolidge, AZ	Yes – STD, ABR (Major)	6/2015
Structural & Steel Products Mfg, LTD, Fort Worth, TX	Yes – SBR	3/2015
Universal Industrial Sales, Lindon, UT	Yes – SBR	2/2016
Valmont Industries, Valley, NE	Yes – STD, SBR	6/2015

*Per Caltrans Standards Special Provisions, manufacturing plants certified under the applicable AISC Quality Certification Program can provide its own QC inspection or NDT.

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Legend:

SBR = Simple Bridge
 IBR = Intermediate Bridge
 ABR = Advanced Bridge
 STD = Standard for Steel Building Structures
 MBR = Major Steel Bridge

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Welded Steel Poles for Lighting and Signal Structures		
Producer	AISC Quality Certification Program*	Expiration **
Ameron – Pole Products Div, Tulsa, OK	Yes – STD	7/2017
Structural & Steel Products Mfg, LTD, Fort Worth, TX	Yes – SBR	3/2015
Union Metal Corp, Canton, OH	Yes – STD, SBR	5/2015
Valmont Industries, Valley, NE	Yes – STD, SBR	6/2017

*Per Caltrans Standards Special Provisions, manufacturing plants certified under the applicable AISC Quality Certification Program can provide its own QC inspection.

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The following Fabricators have successfully completed the Department's Facility Audit for the materials listed below. Only these producers are authorized to provide steel pipe piling for Caltrans projects as specified in the contract Special Provisions.

Steel Pipe Piling				
Producer	Range of Pipe Sizes*		Class	Expiration**
	$\phi_{\min} \times t_{\max}$	$\phi_{\max} \times t_{\max}$		
Atlas Tube, Chicago, IL	8" x 0.500"	20" x 0.625"	R	12/2017
Eaton Metal Products Co., Salt Lake City, UT	48" x 0.50"	192" x 4"	R	11/2012
Independence Tube Corp, Decatur, AL	6.25" x 0.625"	16" x 0.625"	R	08/2017
JSW Steel (USA) Inc., Baytown, TX	24" x 0.75"	48" x 1"	N ^a , R ^b	07/2017
Northwest Pipe, Adelanto, CA	12" x 0.25"	156" x 2.75"	N, R	06/2014
Jindal (Formerly PSL), Bay St. Louis, MS	24" x 0.875"	100" x 1"	N ^a , R ^b	04/2015
Skyline Steel, Iuka, MS	16" x 0.50"	120" x 1"	N, R	01/2015
Skyline Steel, Newton, IL	24" x 0.625"	156" x 2"	N, R	06/2014
Skyline Steel, Longview, WA	16" x 0.5"	168" x 2.0"	N, R	10/2014
Stupp Corporation, Baton Rouge, LA	10.75" x 0.5"	24" x 0.562"	N ^a , R	07/2014
T Bailey Inc., Anacortes, WA	36" x 1.75"	168" x 2.00"	N, R	11/2017
Trinity Manufacturing, LLC, St. Charles, MO	24" x 0.75"	120" x 1"	N, R	02/2015
United Spiral Pipe, LLC, Pittsburg, CA	24" x 0.625"	60" x 1"	N, R	12/2014
Universal Industrial Sales, Lindon, UT	12" x 1.5"	42" x 1.50"	N, R	05/2013
XKT Engineering, Inc. Mare Island, CA	48" x 2.25"	360" x 6"	N, R	05/2015

* The diameters and thicknesses shown are standard production for the Fabricator listed. Other thicknesses may be available. For dimensional deviations contact your [SMR](#). Abbreviations:

ϕ_{\min} – Minimum Diameter ϕ_{\max} – Maximum Diameter t_{\max} – Maximum Thickness

Note: This table does not include Prequalified Steel Pipe Piling that has been witnessed by the Engineer or a Representative of the Engineer.

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^a Class N Facility Audit limited to API Specification 5L

^b Class R Facility Audit limited to API Specification 5L

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